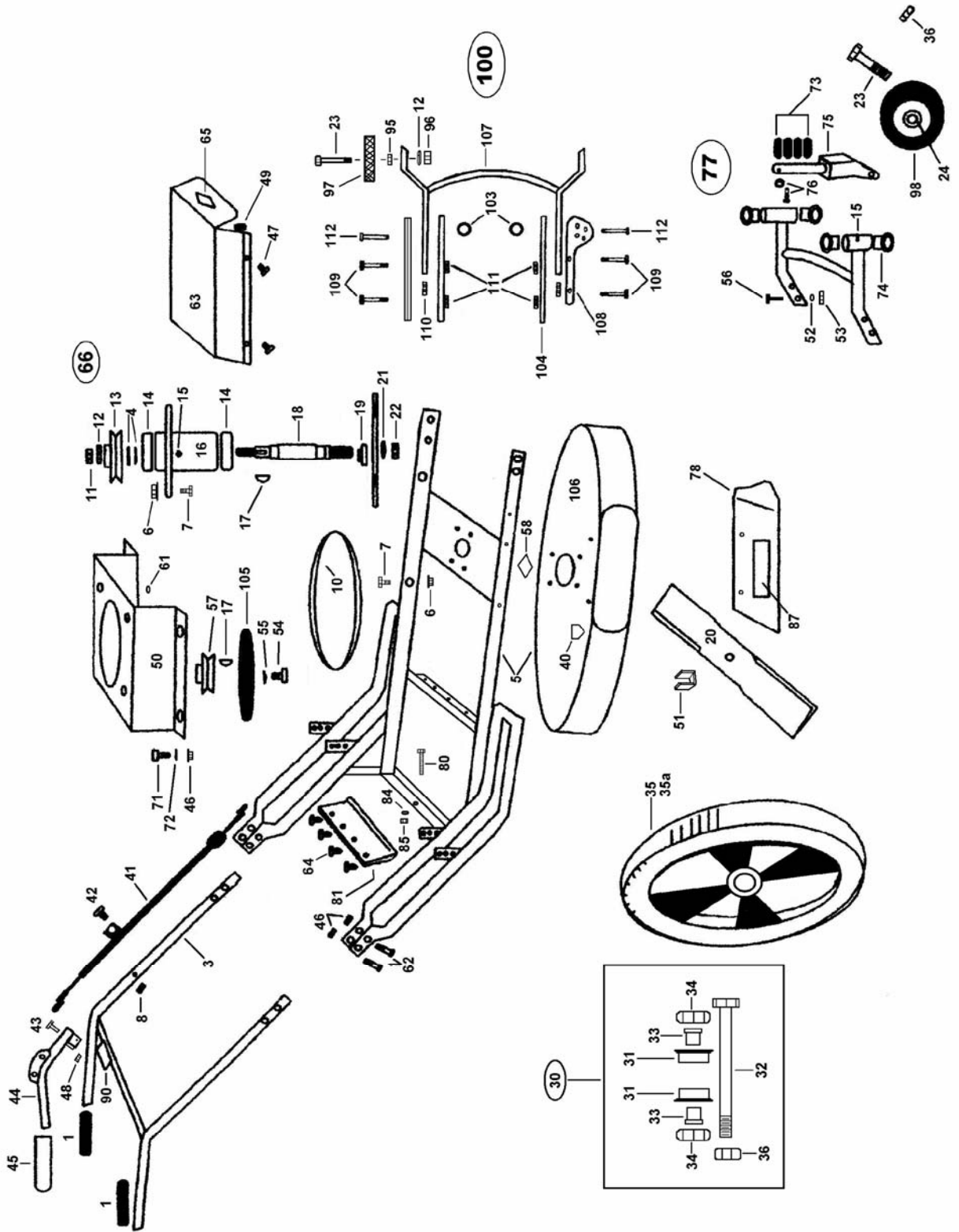


## 624 & 624 SPSW Frame Parts

Item No.	Part No.	Description	Qty	Item No.	Part No.	Description	Qty
1	1001	Handle Grip	2	53	1173	3/8 Full Nut USS	4
2	1084	5/16 Flat Washer	4	54	2027	Bolt 3/8 x 1 1/4 SAE	1
3	1740	Handle Assembly	1	55	4042	Serrated Spring Washer	1
4	2446	5/8 Precision Washer	2	56	2051	Bolt 3/8 x 1 USS	4
5	3090	Frame w/ Mower Deck	1	57	1274-25	Engine Pulley	1
6	1129A	1/4 Whiz Nut SAE	8	58	1396	24" Deck Decal	1
7	1102	Bolt 1/4 x 3/4 SAE	8	61	1138	5/16 Lock Washer	3
8	1155	#10 Keps Lock Nut	1	62	1115	Bolt 5/16 x 1 3/4 USS	4
9	1101	Bolt 1/4 x 5/8 SAE	4	63	1238	Belt Cover	1
10	5577	Belt	1	64	1213	Push Rivets	4
11	1122	1/2 Full Nut SAE	1	65	1350	Decal "Sarlor"	1
12	1120	1/2 Lock Washer	3	66	3037	Hub Assembly	1
13	1200	Pulley	1	70	1313	Tie Wrap	2
14	1016	Bearing	2	71	1119	Bolt 5/16 x 3/4 USS	4
15	1022	Grease Fitting	3	72	1084	5/16 Flat Washer USS	4
16	1222	Hub Housing	1	73	1047	Wheel Spacer	6
17	1017	Key	2	74	1068	Bronze Swivel Bushing	4
18	1207	Hub Shaft	1	75	1049	Wheel Fork	2
19	4027	Blade Spacer	1	76	1046	Pin & Ring	2 ea.
20	1513	Blade 24"	1	77	3043	Dual Swivel Wheel Assembly	1
21	1140	5/8 Lock Washer	1	78	1380	Chute Extension	1
22	1141	5/8 Full Nut SAE	1	80	1124	Belt Tensioning Bolt	1
23	1005	Axle Bolt	2	81	3072	Rear Guard	1
24	1003	Bearing	4	84	1107	1/4 Washer Flat	1
30	6106	Axle Assembly	2	85	1108	1/4 Full Nut USS	1
31	1195A	Wheel Bearing	4	86	1354	Decal "Danger"	1
32	6101	Axle	2	87	1355	Decal "Caution"	1
33	6105	Bushing	4	89	1357	Decal "S.P. Clutch	1
34	1141	Wheel Spacer Nut	4	90	1349	Decal "To Start"	1
35	3526B	20" Solid Tire on Rim	2	95	1123	1/2 Jam Nut USS	2
35a	3520A	20" Air Tire on Rim	2	96	1121	1/2 Full Nut USS	2
36	6107	1/2 Lock Nut USS	2	97	1504A	8" Front Wheel	2
40	1354	Decal "Danger"	1	98	1502	7" Wheel	2
41	2232-1	Control Cable	1	100	3461	Front (Fix Wheel) Assembly	1
42	1097	10-24 x 1 1/2 Screw	1	103	2077	Circle Cotter	2
43	1711	Bolt 1/4 x 1 1/2 SAE	1	104	3485	Inside Height Adjuster	2
44	1718	Handle Lever	1	105	1208	Fly Wheel	1
45	1703	Lever Grip	1	106	3093	Mower Deck Only	1
46	1132	5/16 Wiz Nut USS	8	107	3127	Front End	1
47	1661	#10 Screw	4	108	3485-2	Outside Height Adjuster	2
48	1129	1/4 Lock Nut SAE	1	109	1149	Bolt 3/8 x 1 1/4 USS	4
49	2498	Panel Nut	4	110	1123	Jam Nut 1/2 USS	2
50	1249	Engine Mount	1	111	1131	3/8 Lock Nut USS	4
51	1015	"U" Cutter	1	112	1168	Clevis Pin	2
52	1056	3/8 Lock Washer	4				

624 & 624 SPSW Frame Parts



### 624 Self-Propelled Parts List

Item No.	Part No.	Description	Qty	Item No.	Part No.	Description	Qty
1	5557	SP-Belt	1	33	1356	Decal	1
2	1212	Shaft Pulley	1	34	1229	SP Cover	1
3	2032	Roll Pin 3/16 x 1-1/4	5	35	1173	3/8 Full Nut USS	1
4	3173	Set Collar 5/8 ID	2	36	1056	3/8 Lock Washer	1
5	3125	Sprocket Bearings	2	37	2050	3/8 Star Washer	1
6	3174	SP Tube	1	38	2119	Clutch Pivot Arm	1
7	2952	Thrust Washer	1	39	2027	Bolt 3/8 x 1 1/4 SAE	1
8	3170	Sprocket 10 Tooth	1	40	1718	Handle Lever	1
9	1195	5/8 Bearing	2	41	1711	Bolt 1/4 x 1 1/2 SAE	1
9A	1195a	5/8 Bearing w/o Snap Ring	2	42	1129	1/4 Lock Nut SAE	1
10	2452	1/2 Shim Washer	1	43	1703	Lever Grip	1
11	2446	5/8 Precision Washer	2	44	2132	SP Rod	1
12	2030	Crawler	2	45	1187	5/16 Flat Washer SAE	2
13	2450	Spring	2	46	2077	Circle Cotter	2
14	2451	Drive Pin 1/4 x 7/8	2	47	1129A	1/4 Whiz Nut SAE	4
15	2423	Lh Ratchet Block	1	48	1175	1/4 x 1 Hex Bolt SAE	4
16	2422	Rh Ratchet Block	1	49	2143	SP Bracket	2
17	2092	Spacer	2	50	1141	5/8 Full Nut SAE	1
18	2133	SP Pivot Block	1	51	1140	5/8 Lock Washer	1
19	3122	Cross Shaft Sprocket	1	52	4027	Blade Spacer	2
20	2145	Torsion Spring Lh	1	53	1224	Hub Shaft	1
21	2146	Torsion Spring Rh	1	54	1016	Bearings	2
22	1161	Bolt	2	55	1222	Hub Housing	1
23	1077	1/2 Jam Nut SAE	2	55A	1022	Grease Fitting	1
24	1062	Flat Washer	2	56	2446	5/8 Precision Washer	2
25	1120	Lock Washer	2	57	1017	Key	2
26	1122	1/2 Full Nut SAE	2	58	1200	Pulley	1
27	1129A	1/4 Wiz Nut SAE	1	59	1215	Pulley	1
28	3166	Flat Spring	1	60	1120	1/2 Lock Washer	1
29	1102	Bolt 1/4 x 3/4 SAE	1	61	1122	1/2 Full Nut SAE	1
30	2137	Shaft Mount	1	62	3167	Drive Chain #35	1
31	1156	10-24 Whiz Nut	4	63	3168	Master Link #35	1
32	1153	#10 Hex Head Bolt	4				

# 624 Self-Propelled Parts List

